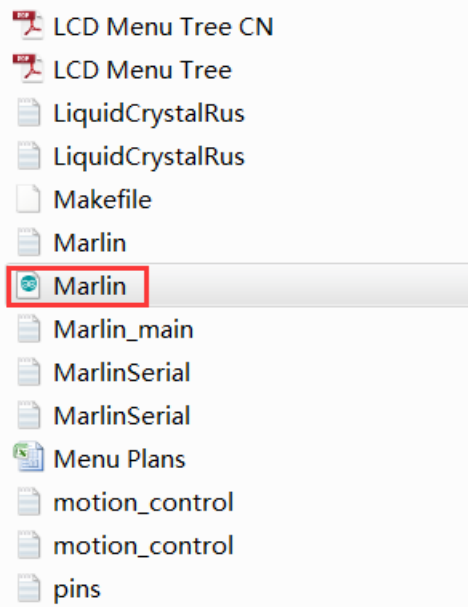


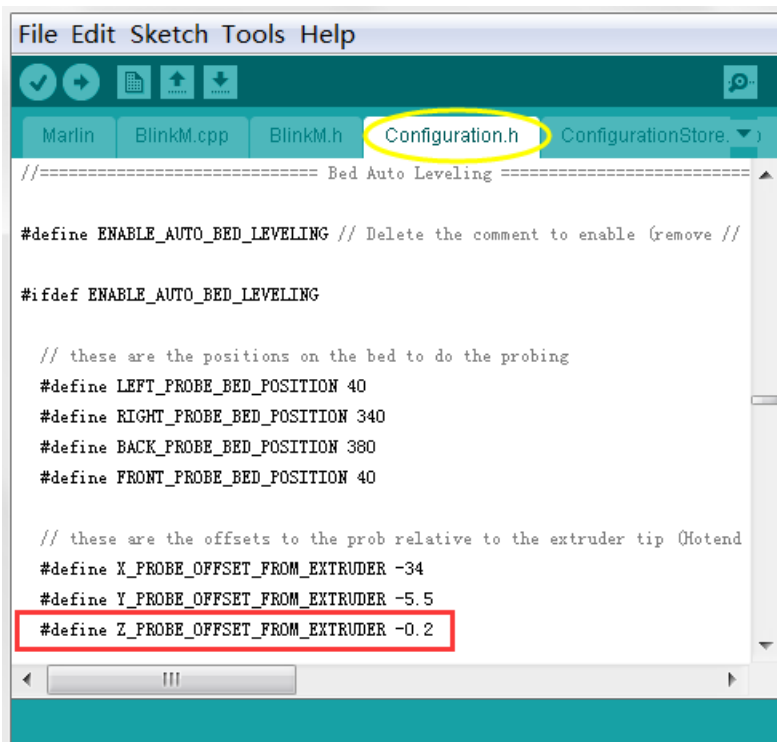
T-Rex 2 adopts BL-touch as leveling sensor, it's very easy to complete initial setting.

1. Please level the bed by touch screen,
2. Observe the distance between nozzle and bed when printing first layer, for example it's 0.6mm,
3. Please download "Arduino 1.5.4 Version" from <https://www.arduino.cc/en/Main/OldSoftwareReleases#1.5.x>

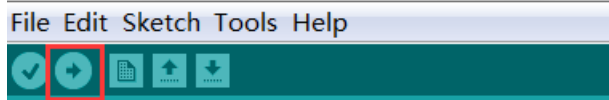
Then open Marlin firmware as below



Then click "Configuration.h" and find below item in red square



4. Replace above 0.2 with 0.6 ( define Z\_PROBE\_OFFSET\_FROM\_EXTRUDER -0.6),
5. connect 3D Printer and computer via USB cable  
open Tools → open Serial Port → choose COM  
open Tools → open Board → choose Arduino Mega 2560 or Mega ADK  
click below item to upload firmware



After upload firmware, unplug USB cable and restart 3D Printer.

6. Now you can start to print formally.
7. If you find the distance between extruder and bed is too big or too small when printing first layer, please make some modification for firmware according to above steps again.