

Layer Height		0.2
Initial Layer Height		0.3
Line Width		0.4
Wall Line Width		0.4
Outer Wall Line Width		0.4
Inner Wall Line Width		0.4
Top/Bottom Line Width		0.4
Infill Line Width		0.4
Initial Layer Line Width		100
Wall Thickness		1
Wall Line Count		2
Top/Bottom Thickness		1
Top Thickness		1
Top Layers		5
Bottom Thickness		1
Bottom Layers		5
Optimize Wall Printing Order	n	
Fill Gaps Between Walls	Everywhere	
Horizontal Expansion		0
Enable Ironing	n	
Infill Density (%):		20
Infill Line Distance		4
Infill Pattern	Grid	
Overlap Percentage		10
Layer Thickness		0.2
Gradual Infill Steps		0
Print Speed		50
Infill Speed		60
Wall Speed		25
Outer Wall Speed		25
Inner Wall Speed		50
Top/Bottom Speed		25
Support Speed		50
Travel Speed		100
Initial Layer Speed		25
Acceleration Control	n	
Jerk Control	n	
Combing Mode	All	
Avoid Printed Parts When Traveling	y	
Avoid Supports When Traveling	n	
Travel Avoid Distance		0.625
Z Hop When Retracted	n	
Generate Support Placement	y	
	Touching Build	

Overhang Angle		40
Pattern	Zig Zag	
Density		10
Horiz. Expansion		0.2
Infill Layer Thickness		0.2
Infill Steps		0
Enable Support Interface	n	
Enable Support Roof	n	
Enable Support Floor	n	
Raft	y	