Formlabs CASTABLE for ICEMAN							
Material	Cost per Pkg	MIIiliters / Pkg	\$ / ML		Hourly		
Castable resin	\$300.00	1000	\$0.33		\$30.00		

Tank \$

\$59.00

2000

\$0.03 Last for 2L Resin

Part Name	Customer	Vol in ML	Material Cost	Run Time Min	Cost
Ring		16	\$5.27	60	\$35.27
Whatsit		50	\$16.48	240	\$136.48
			\$0.00		\$0.00
			\$0.00		\$0.00
			\$0.00		\$0.00
			\$0.00		\$0.00
			\$0.00		\$0.00
			\$0.00		\$0.00
			\$0.00		\$0.00
			\$0.00		\$0.00
			\$0.00		\$0.00
			\$0.00		\$0.00
			\$0.00		\$0.00



< Added into material cost per ML

< Green Fields are Calculated

< Fill In Volume and Cycle time