

Z Offset Calibration

- We start with M502. It loads not what was in EEPROM, but what was in Marlin
 - Not sure why, I had to have the offset in Marlin at -1.40
- Send Home G28. It will be 10mm above the bed
- Move down until the nozzle touches the paper. Issue M114 and read the Z offset.
- Issue M851 Zx.xx
- Issue M500
- Don't move yet. Issue G28 to send it home.
- Now issue G1 Z0. It should move back to the paper
- Check G1 Z0 at all four corners.
- G29 to initiate AutoLevel